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#### FLOATING SOLAR CHIMNEY

## Field of the Invention

The present invention relates to solar chimney that can collaborate with solar collectors and wind turbo generators and form electric power stations working by solar power.

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## Background Information

Such conventional electric power systems using solar energy, with the method of solar collectors and solar chimneys, are based on the principle of solar heating of air in a solar collector of a large area. The warm air rises, through a collaborating solar chimney that is based on the center of the collector, to upper layers of atmosphere, acquiring up-draft speed, due to the height of the solar chimneys. Part of the thermo mechanical energy of this up-drafting current of warm air, via a system of the wind turbines and generators in the base of the solar chimney, transforms into electric energy. The solar chimney in this conventional system is typically manufactured by reinforced concrete. This has the following consequences:

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- High manufacturing cost; and
- Limited height of the solar chimneys due to technological restrictions from the construction materials and from exterior limitations (e.g., earthquakes).

It is known that the output of such a power station is approximately
25 proportional to the product of the height of solar chimney and the area
of the collaborating solar collector. Thus, for a given power output
from such a solar power station, the height of the solar chimney
determines the area of its collaborating solar collector.

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Information about solar chimneys can be found in the book "THE SOLAR CHIMNEY ELECTRICITY FROM THE SUN", by JORG SCHLAICH, 1995.

#### Summary

The present invention eliminates the above-mentioned disadvantages by increasing, for a given power output, the height of the solar chimney, and decreasing their construction cost as well as the area of the solar collectors, and thereby decreasing the total cost of the overall power system for generating electricity.

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This is achieved by constructing the solar chimney with a double wall formed from durable elastic for balloons or airships, filled with gas He (or other non-flammable light gas) that makes the chimneys lighter than air. The lighter-than-air floating solar chimney can have much bigger height than the conventional solar chimney formed from reinforced concrete, while simultaneously its costs remain considerably lower than the cost of a conventional chimney from reinforced concrete.

The construction of a floating, lighter-than-air chimney is implemented taking into consideration that the solar chimney is used exclusively for the up-drafting of warm air. Thus solar chimney stresses arise from the exterior winds and the Bernoulli pressure from the internal stream of warm air. An advantageous, simple and inexpensive construction can face these stresses effectively. The modern plastic and composite materials that are used for airships or balloons can be used for such a construction, combining light weight and high strength in the face of extreme stresses, with extended life under extreme exterior conditions.

30 Some advantages of the present invention are as follows:

 The height of the floating solar chimney can be increased up to some optimal height that is dictated by the materials, technology and cost. • The construction cost of the floating solar chimney is considerably lower than the cost of a conventional reinforced concrete chimney.

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 The cross-section of the floating solar chimney can easily be altered with the height for the optimal operation of the solar chimney.

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 The area of the collaborating solar collector is decreased proportionally to the increase of height for the same nominal power output of the solar power station, and consequently the construction cost of the solar collector is decreased proportionally.

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• An optimal combination of the height of the floating solar chimney and the area of the solar collector can be chosen for the achievement of the optimal technical and economical results.

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• Seismic activity of the region does not influence the construction.

In this manner, the present invention may enable the electrical power solar stations with floating solar chimneys to be economically competitive to other electrical power stations per kWh of produced energy.

# Brief Description of the Drawings

Figure 1a shows an example embodiment of a floating solar chimney according to the present invention, in vertical position.

Figure 1b shows the floating solar chimney in a decline position.

Figure 2 shows an example embodiment of a balloon ring D1 incorporated

in the floating solar chimney according to the present invention.

Figure 3 shows an example embodiment of a supporting ring D2 incorporated in the floating solar chimney according to the present invention.

# Detailed Description

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The floating solar chimney according to the present invention is based 10 (anchored) on the seat (1.4) as shown in Figure la:

- The Main Chimney (1.1) has a double wall filled with lighterthan-air inflammable gas that creates the necessary buoyancy. This lifting force dictates the main chimney to take, without exterior winds, a vertical position.
- The Heavy Mobile Base (1.2), also called the Heavy Base, by which the main chimney is suspended, has a total weight that is greater than the force represented by the total buoyancy of the main chimney. This dictates, in the absence of exterior winds, the heavy mobile base to sit on the seat (1.4) of the chimney.
- The folding lower part of the chimney (1.3) is inside the upper part of the seat (1.4) in the absence of exterior winds.

If exterior winds appear, the main chimney (1.1) declines to a balance angle. The heavy base (1.2) supported in the edges of the seat (1.4) assumes a corresponding declined position, and the folding part of the chimney (1.3) that is fixed in the lower part of the heavy base is lifted off and accommodates this decline, ensuring the continuity of the chimney, as it appears in Figure 1b.

An example of constructing a floating chimney is presented in the

following paragraphs. The example construction implements the main solar chimney with horizontal balloon cylindrical rings (Ring D1, Figure 2) from flexible wrapping of balloons or airships (with an average surface density of 0.068 kg/sqm). Each cylindrical balloon ring D1 is filled with gas He (that gives a lifting force under regular 5 conditions 10.36 Nt/m) or other light non-flammable gas (e.g., NH3 with lift force under regular conditions 4.97 Nt/m). The ring has an orthogonal cross-section and filling valves. The dimensions of orthogonal cross-section of ring Dl depend mainly on the diameter of solar chimney. 10 Each cylindrical ring D1 will be separated from next by a durable supporting ring D2 (Figure 3). Rings D2 may be manufactured by pipes of hard plastic or composite materials or aluminum with suitable diameter and thickness. Hence the ring D2 supports balloon ring D1 from compressive forces of deformity. The total weight of ring D2 has to be 15 smaller than the lift force of the balloon ring D1. Thus each balloon ring D1 will be able to rise up to any atmospheric height as part of the floating solar chimney, lifting together at least one support ring D2. The exterior part of each ring D2 will have suitable tips for the fastening to other rings D2 with the help of threads of high strength, in 20 order that intermediary balloon rings to be under pressure.

The present floating solar chimney includes a set of independent successive parts which are each constituted by a fixed number of balloon rings D1 and supporting rings D2. Each part is a compact durable set that can float due to its buoyancy. Each part of the chimney is suspended by at least three threads of high strength by the upper part of the Heavy Mobile Base (1.2), as shown in Figure 1a.

30 Thus each part can accommodate any declined position imposed by exterior winds without problem. The successive parts of the floating chimney are separated by a separating balloon ring filled with air from the environment, which separating balloon ring has a simple aperture or a special valve that allows air

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to enter and exit depending on the relative movement of successive independent parts of chimney by variable exterior winds. With these intermediate, separating air rings, each part of the floating solar chimney becomes dynamically independent from the rest. The main floating solar chimney (1.1) is constituted by these successive and dynamically independent parts fastened independently to the Heavy Base. The main floating solar chimney, and every component part of it, can float and stand the forces from the Bernoulli pressures caused by the internal updraft of warm air and the exterior winds. The thickness of balloon ring D1 is sufficient for the satisfactory heat insulation of the internal warm current of air, which circulates through the solar chimney, from the exterior air that has a lower temperature.

The main floating solar chimney (1.1) is coupled to the Heavy Mobile Base (1.2). The Heavy Mobile Base (1.2) is constituted by two rings of equal weight that are connected with exceptionally durable threads with high strength and high modulus, which threads are provided with flexible durable plastic films, so that the Heavy Mobile Base can accommodate any decline position while remaining attached to the top of the seat of chimney. The total weight of the Heavy Base (1.2) exceeds the overall lift force of the main chimney, and the Heavy Base forms a single set with the main chimney. Under regular conditions the upper ring of the Heavy Base, which is manufactured with bigger diameter than the diameter of the upper part of the seat (1.4), sits on the seat of the chimney (1.4), while the lower ring, which has smaller diameter than the internal diameter of upper part of the seat (1.4), remains inside the seat (1.4) of chimney. From the lower part of the internal ring of the Heavy Base (1.2), the folding part (1.3) of the floating solar chimney is suspended. This folding part (1.3), which has an accordion configuration, is constructed in a similar way as the main chimney, with the difference that the balloon rings D1 that constitute the folding part (1.3) have a simple aperture (or a special valve) which allows the air of the environment to enter and exit depending on the decline of main solar

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chimney. The height of the folding part (1.3) is selected so that it can receive the maximum decline of the main solar chimney.

The threads of high strength and modulus, combined with the intermediate supporting rings D2, ensure the strength of this folding part (1.3) against the applied forces and prevent the deformity of its cross-section when it is declined and unfolded. This allows the smooth operation of the floating solar chimney when exterior winds appear that compel the solar chimney to assume a decline angle of balance.

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If a floating solar chimney is free, i.e., without the presence of exterior winds, it will have a vertical position, dictated by the net lift force of main chimney's balloon rings D1, (Figure la). The exterior winds compel the floating solar chimney to assume a decline, which the heavy base and the folding part assumes, as shown in Figure lb. The angle of decline will be the one for which the normal drag force, from the vertical on the chimney component of the wind velocity, is equal to the counterbalancing component of net lift force of floating solar chimney.

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In this case the dynamic field of flow of exterior winds facilitates the emission of hot air through the top of the solar chimney, and consequently facilitates the updraft movement of warm air inside the main chimney.

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This action compensates for the reduction of active height of the floating solar chimney due to the decline that occurs when exterior winds appear. Thus the power output by floating solar chimney can be practically independent of exterior winds.

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The appropriate place of installment of the solar power station should be chosen such that the expected local winds do not exceed a threshold strength for safety reasons. The threads of high strength which facilitate the fastening of the rings D2 and the final fastening to the Heavy Base (1.2) ensure the safe withholding of the floating solar chimney under the most unfavorable conditions of exterior winds.